### FIAT-HITACHI



NET FLYWHEEL POWER 57 kW / 76 HP

OPERATING WEIGHT (max) 9460 Kg

BUCKET CAPACITY 0.05 - 0.29 m<sup>3</sup>

FHSOW

# FIAT-HITACHI MIDI EXCAVATORS RELIABILITY PRODUCTIVITY VERSATILITY COMFORT ACCESSIBILITY



**On-board Computer** 

The new FIAT-HITACHI midi excavators offer technological features of comfort, performance, and reliability at the top of what the market has available today.

Machines designed and built to

- Satisfy the most demanding customers and operators
- Offer easy operation, precision and productivity in all maintenance and tough digging jobs
- Operate in the most cramped areas and the toughest working conditions
- Ensure total reliability and unit availability
- Guarantee operators have the best place to work in terms of comfort, easy and safe operation

NEW MIDI FIAT-HITACHI WHEEL EXCAVATORS: COMPACT BUT BIG IN EVERYTHING

### 4.2 I emissioned Perkins engine

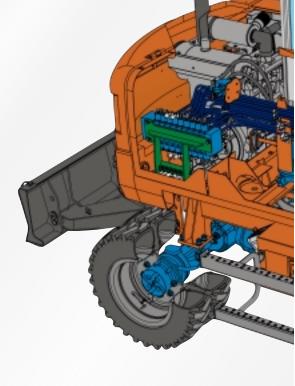
- Low rpm = quiet operation and low fuel consumption
- Low piston linear velocity = less wear
- Low HP/I ratio = longer life Features that ensure long-lasting reliability.

Superstructure slewing with the SPC (Swing Pressure Control) device The SPC acts "automatically" on superstructure slewing pump delivery for immediately available pressure and precise response to slewing control or peerless soft superstructure stopping.



The 3- transfer and 3-operating 6-speed hydrostatic transmission means selecting proper transfer of operating speed with top precision.

The variable displacement hydraulic motor guarantees constant speed adjustment to the tractive effort demanded to ensure top speed or steep slope coverage.



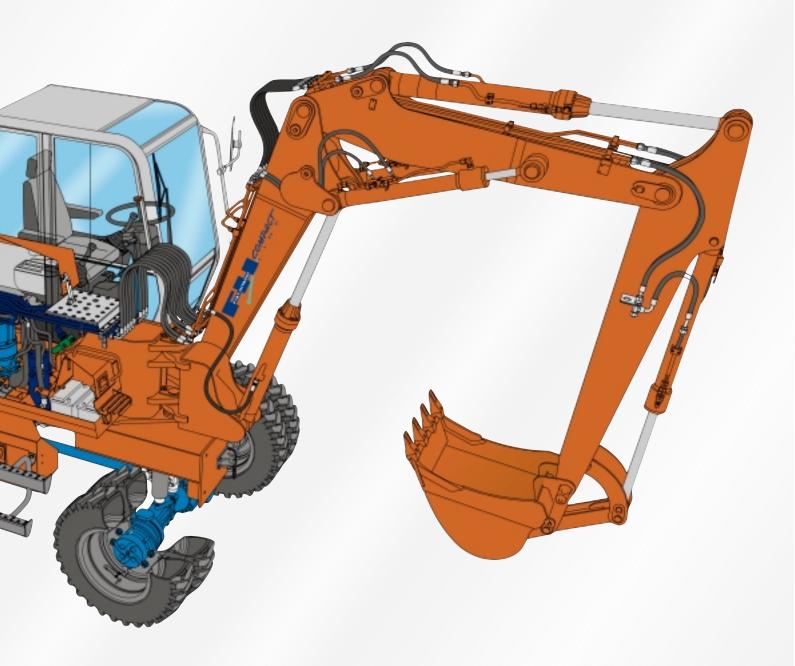
Sturdy oil bath disc brake axles. Both steering oil bath disc brakes ensure soft and effective braking. This solution eliminates the need for brake adjustment.







The new LOAD SENSING hydraulic system with variable delivery double pump and closed centre main hydraulic control valve ensures great application versatility and excellent operating performance when digging, levelling, finishing and moving dirt. The CS Cross Sensing device enables you to exploit all engine power on one function only or its optimum automatic distribution in simultaneous movements of superstructure slewing, boom lifting and dipper stick boom opening.



# FIAT-HITACHI MIDI EXCAVATORS RELIABILITY



### New double proof electrical connections

The new double proof electrical connections ensure total protection against humidity and possible liquid infiltration.

All electrical wires are coded for easy identification of the function they are connected to.

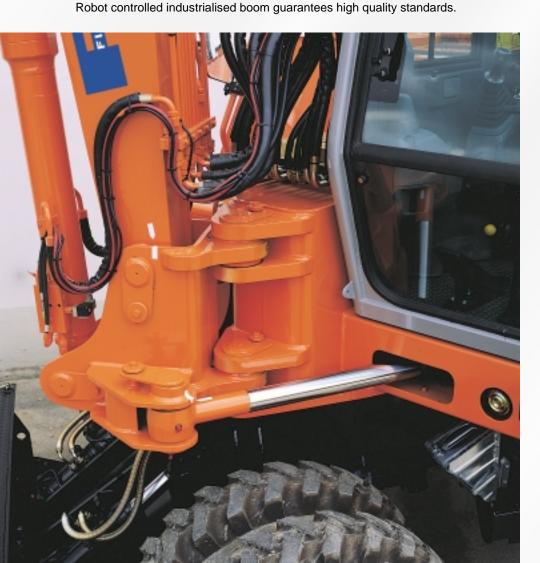




### Hew hydraulic hoses with front seals All hydraulic hoses feature front seals to prevent all possible oil leaks. The same system as used on higherclass FIAT-HITACHI crawler excavators.

### **HD Heavy Duty booms for severe applications**

The booms on the new FIAT-HITACHI midi excavators are designed and built with state-of-the-art CAD-CAM technologies for top reliability and top performance. The boom to frame connection area is reinforced to guarantee the same performance level and **reliability even when working slewed.** 



### New main hydraulic control valve

The new pressure compensation main hydraulic control valve with antisaturation valves guarantees not only perfect excavator controllability but also features constructional items such as controlled balance rods, delivery preadjustment and the like for long-lasting top reliability





### New hydraulic oil and engine coolant radiators

New design and increased radiating mass for regular operation even in the hottest climates. The special blade design and optimum radiator location ensure excellent accessibility and easy cleaning.



### New generation engine rpm adjustment

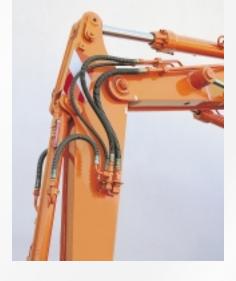
The new FIAT-HITACHI midi wheel excavators feature the innovative STEP MOTOR adjustment system.

This device connected to the on-board computer and the accelerator potentiometer hand control ensures constant and precise engine rpm adjustment.





# FIAT-HITACHI MIDI EXCAVATORS PERFORMANCE



The clamshell bucket rotation feature reaching the dipper stick and predisposition for the hammer system are supplied standard.



One-piece bucket control rod.
Top reliability and fast bucket
replacement.
Great bucket opening angle for easy
plinth digging.

**Specific antidrop valves are supplied as standard equipment** on the positioning, slewing, blade and axle locking cylinders to ensure booms remain exactly in the position selected for safe operation.

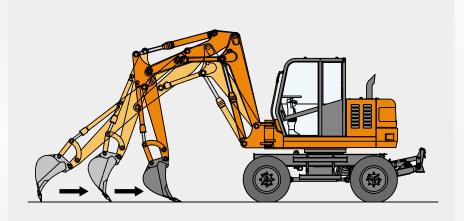


### Damped travel end hydraulic cylinders

The special design of the hydraulic travel ends inside the cylinders guarantees:

- Soft manoeuvres
- · No cylinder or boom stress
- Increased operator comfort





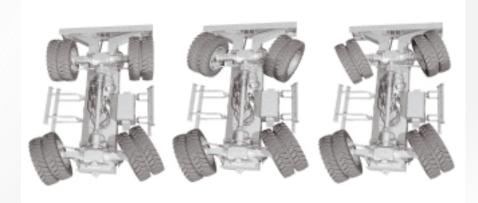


## Exceptional precision and productivity The LOAD SENSING hydraulic system with UNLOADING valve features precision and operating speed to simplify even the toughest jobs such as levelling, which requires combined finishing and backfill compacting.

# Totally simultaneous movements The new technology of its components means the hydraulic system features simultaneous movements at speed independent of pressure for different uses. The outcome is outstanding operating speed coupled with perfectly homogeneous movements.

Reduced superstructure slewing (1490 mm) matched with boom wing means operating in cramped areas and reducing unit overall dimensions in road maintenance jobs.

# FIAT-HITACHI MIDI EXCAVATORS VERSATILITY





**Steering selector** easy to reach and actuate.

### 4-wheel steering.

The two steering axles are a feature that increases the versatility of these machines.

The advantages: selection of three different types of steering action:

- 1 axle, for normal on the road and yard transfers
- 2 axles, where reduced steering radius is needed to move in very cramped areas (only 3.6 m steering radius at the wheel outside)
- **crab steering**, to move sideways with the wheel parallel and approach/leave the operating area without complicated manoeuvres

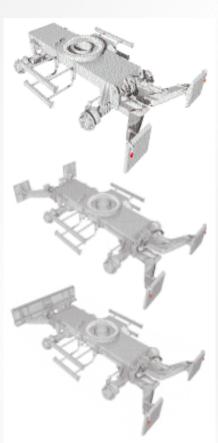
Recovery of precise rear wheel alignment is indicated with a special light.

### Wall side digging.

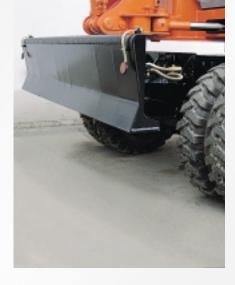
Optimum boom swing and design enables the operator to position the unit perfectly at the wall side. Crab steering means the operator can approach and leave the digging area with very simple manoeuvres.



### Possible versions of the basis wheel unit.









### Stabiliser blade and/or stabilisers.

Its robust construction gives the excavator excellent operating stability. Note the 614-mm blade lift height for 36° high ramp angle. Both the blade and the stabilisers are supplied standard with **lock valves**, to guarantee operator safety.



# FIAT-HITACHI MIDI ESCAVATORS COMFORT



### Continuous adjustment tiltable operator seat

The tiltable steering wheel enables personalised operator positions and features maximum visibility to the digging area.



### The motorcar-style front instrument panel enables full operator control of:

- travel speed
- · speed selected
- · braking system pressure
- steering mode selected

On the right, the ergonomic and easily actuated control switch and axle lock.

### Comfortable cab with ample glass areas

**Transparent upper canopy** for maximum visibility at full height. **Rear sun shield. Ample glass area** for complete visibility both on the job and onroad transfers.



### **Multi-function hand controls**

Enable actuation of all excavator functions, including the stabilisers, the blade and all supplementary hydraulic functions, such as the hammer for instance, without having to remove the hand from the controls.



Wide operators seat with armrests supplied standard for improved operator comfort.





**On-board electronic instrument** panel for immediate level checks



Potentiometer hand accelerator Precise and easy engine rpm selection. When actuated, push button E enables fuel consumption reduction for all jobs not requiring maximum productivity.



### The operator compartment

A comfortable working environment is the basis of daily productivity.

• Ample internal room

- Rational control location
- Efficient ventilation system
  - Quiet operation



# FIAT-HITACHI MIDI ESCAVATORS ACCESSIBILITY



Fuel purging pump, fuel and air filters positioned for easy maintenance.



Batteries easily accessed from ground level, automatic battery cutout device.

**Completely liftable fibreglass reinforced rear cover** to access the rear of the unit for easy and fast maintenance.

**Hinged side panels** openable from the inside to easily access the radiator, the pumps, and the main control valve.

Anti-vandalism locks



Easily accessed fuse box holder



Spacious tool kit compartment.









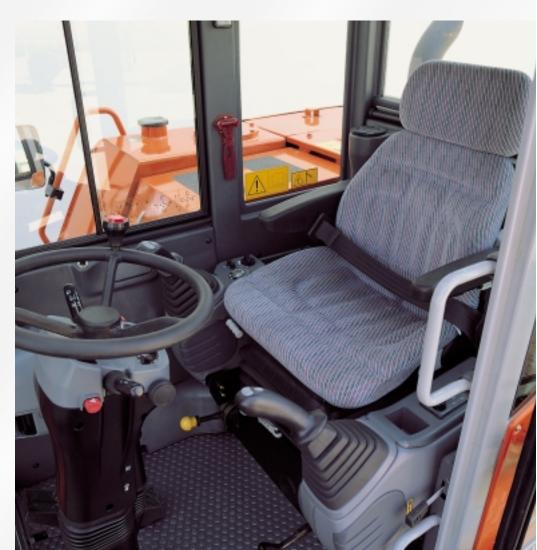
**Standard key** for engine start and all doors





### An easy compartment to access and leave

Positioning of the ladder and cab door means the operator can enter and leave the machine in absolute safety and with the greatest of ease.



### **TECHNICAL FEATURES**

### "EUROMOT 1 emissioned" ENGINE



Rated power (ISO/TR 14396)76 HP / 57 kW Rated rpm (transfer)2000
Rated power (EEC 80/1269)71 HP / 53 kW
Operational rated rpm1800
Make and modelPERKINS - 1004.42
Typediesel, 4 stroke, direct injection, natural aspiration
Number of cylinders4
Displacement4233 cm <sup>3</sup>
Bore and stroke103 x 127 mm
Doro and outline minimum minimum too x 121 min
"Auto Idling" device to return engine automatically to

Engine rpm **electronic control** with a knob hand control. **Pushbutton E (Economy)** to reduce fuel consumption.

Cold start device for easy engine starts down to - 18 °C outside temperature.

### **ELECTRICAL SYSTEM**



Operating voltage	24 V
Batteries in series, maintenance free	2
Rating	
Alternator	
Starter	4 kW

### **HYDRAULIC SYSTEM**



New "Load Sensing" hydraulic system with implement control closed centre and CS Cross Sensing type superstructure slewing circuit for simultaneous movements.

**SPC Swing Pressure Control Device** for top controllability and operating comfort during superstructure accelerations and stops.

### Main pumps:

1 variable delivery p	iston type pum	np for implement/travel
		control
maximum delivery		150 l/min
		350 bar
1 variable delivery	oiston type pu	mp for superstructure
		slewing control
maximum delivery		50 l/min
maximum operating	pressure	310 bar
		bore x stroke
		100 x 750 mm
digging	1	100 x 750 mm
*positioning	2	70 x 610 mm
		70 x 750 mm
swing	1	100 x 550 mm
blade	2	80 x 200 mm
*(only triple articulatio	n)	

Cylinders with hydraulic travel end stop for less stress on implements and greater operating comfort.

### **SWING**



Swing motor	axial piston type
Swing brake	automatic disk type
Reduction unit	oil bath epicyclical
Swing ring	grease bath
Swing speed	9 rpm

### **TRANSMISSION**



<b>Hydrostatic 4-wheel drive.</b> The hydraulic motor through an electro-hydraulic shift for two speed ra	
Travel speed	km/h
1st	0 - 10
2nd	0 - 20
3rd	0 - 30
Maximum slope	16%
Operating speed	
1st	0 - 4
2nd	0 - 7
3rd	0 - 11
Maximum slope	60%

### **AXLES**



### **STEERING**



Selection of 3 steering modes: 2 wheels, 4 wheels, crab. Steering mode selection with a selector in the cab, rear wheel alignment indicated with a light in the cab, steering mode selection indicated in the cab with lights and ideograms.

Steering type ......ORBITROL with safety valves
Pump ......gear type
Double effect double stem cylinder

Steering can be with engine cut out and excavator on the move.

### Steering radius at tyre outside:

front axle steered	.6000	mm
rear and front axles steered	.3600	mm

### **BRAKING SYSTEM**



**Service**: oil bath disk type on the 4 wheels with double independent circuit.

**Parking**: multiple oil bath disk type. Mechanically applied, electro-hydraulically released.

**Emergency**: double independent circuit to ensure braking on at least one axle in case of failure.

Operating: on service brakes.

### **TYRES**



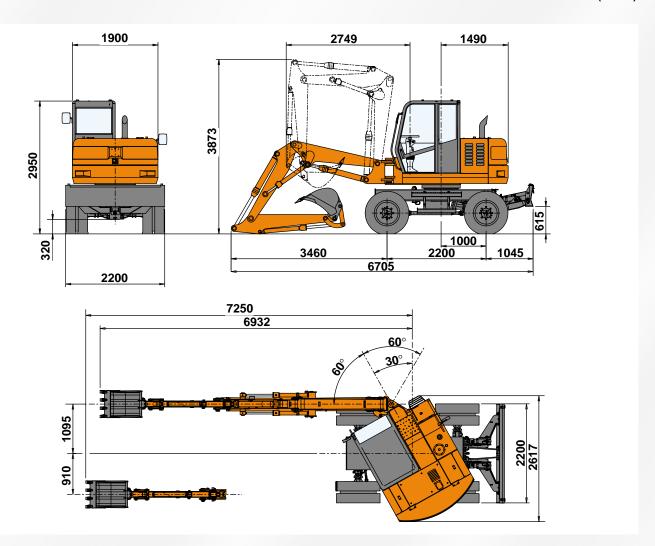
Sizes available ......8.25 - 20 twinned, with spacer ring ......500/45-20 single

### **CAPACITIES**



Engine	litres
Lube oil	8.5
Coolant	
Fuel	147
Hydraulic system	120
Swing reduction	3
Axles (total)	19

### TRIPLE ARTICULATION



### **OPERATING WEIGHT** (kg)

Rear	b	lac	le
90	4	n	

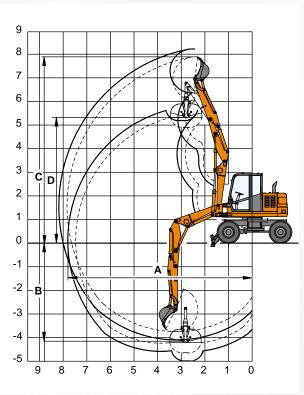
### **Rear stabilisers** 8890

(machine with 1850 mm dipper stick, 600 mm bucket, twinned wheels, full fuel tank, operator)

### **DIGGING PERFORMANCE**

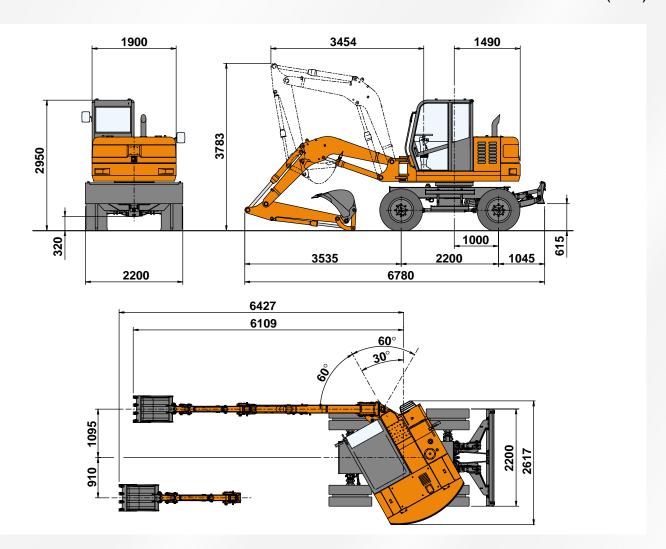
		Baci	khoe	Clamsi	nell (**)	
Digging boom	mm	1850	2200	1850	2200	
Maximum reach	mm	7840	8190	7450	7800	
A) Reach at ground level	mm	7650	8000	-	-	
B) Digging depth	mm	3750	4100	4650	5000	
Vertical digging depth	mm	3585	3950	-	-	
C) Digging front height	mm	7895	8225	-	-	
<b>D</b> ) Dump height	mm	6030	6355	4895	5125	
Front swing radius(*)	mm	3240	3465	-	-	
Breakout force:						
Bucket	daN	5400	5400	-	-//	
Dipper stick (*) With boom straight.	daN	4400	3900	-	<u>-</u> ///	

### Rear stabilisers and front blade 9390



<sup>(\*\*)</sup> Performance depends on clamshell bucket selection to be made according to lift capacity.

### **MONOBOOM**



### **OPERATING WEIGHT (kg)**

Rear blade 8860

Rear stabilisers 8710

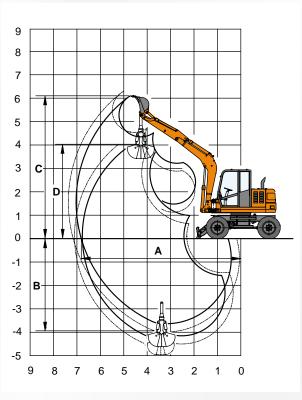
(machine with 1850 mm dipper stick, 600 mm bucket, twinned wheels, full fuel tank, operator)

### **DIGGING PERFORMANCE**

		Bacl	khoe	Clamsi	nell (**)
Digging boom	mm	1850	2200	1850	2200
Maximum reach	mm	7040	7385	6770	7100
A) Reach at ground level	mm	6815	7160	-	-
B) Digging depth	mm	3635	3985	4570	4920
Vertical digging depth	mm	3280	3670	-	-///
C) Digging front height	mm	6110	6305	3400	3595
<b>D</b> ) Dump height	mm	4340	4540	-	
Front swing radius(*)	mm	3090	3115	-	///-///
Breakout force:					
Bucket	daN	5400	5400	// <b>-</b> //	//-///
Dipper stick	daN	4400	3900		// <b>-</b> ///
/*\ \ \ /: \   \ - \   -   -   -					

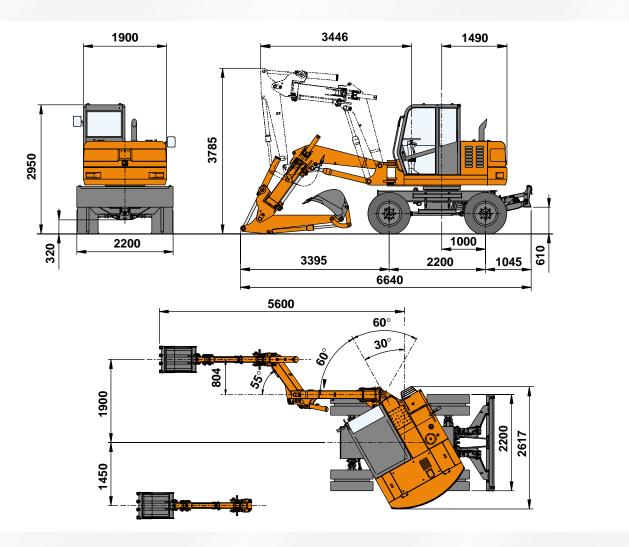
<sup>(\*)</sup> With boom straight.

### Rear stabilisers and front blade 9210



<sup>(\*\*)</sup> Performance depends on clamshell bucket selection to be made according to lift capacity.

### SIDE DIGGING



### **OPERATING WEIGHT** (kg)

Rear blade 9110

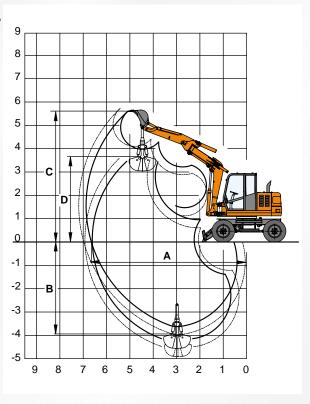
Rear stabilisers 8960

(machine with 1850 mm dipper stick, 600 mm bucket, twinned wheels, full fuel tank, operator)

### **DIGGING PERFORMANCE**

		Bacl	khoe
Digging boom	mm	1850	2200
Maximum reach	mm	6875	7215
A) Reach at ground level	mm	6650	6990
B) Digging depth	mm	3625	3975
Vertical digging depth	mm	3190	3580
C) Digging front height	mm	5600	5760
D) Dump height	mm	3980	3780
Front swing radius(*)	mm	3070	3070
Breakout force:			
Bucket	daN	5400	5400
Dipper stick	daN	4400	3900
(*) With boom straight.			

### Rear stabilisers and front blade 9460



### **LIFTING CAPACITIES**

With blade or two stabilizers on ground (Kg x 1000)



				R	each				
1,5 m 3,0 m			4,5 m		6,0 m		Max reach		
<b>I</b> Front	Side	Front	Side	<b>I</b> Front	Side	Front	Side	<b>I</b> Front	Side

	1850 mm Dipper stick								
Height									
+6.0 m	Triple art./Offset boom			*2.36	1.53			*2.36	1.43
	One piece boom								
+4.5 m	Triple art./Offset boom			*2.21	1.55	*1.89	0.97	*1.89	0.95
	One piece boom			*1.98	1.55			*2.02	1.50
+3.0 m	Triple art./Offset boom			*2.56	1.46	*1.90	0.96	*1.70	0.79
	One piece boom			*1.90	1.64			*1.76	1.14
+1.5 m	Triple art./Offset boom	*3.42	2.72	*2.92	1.34	*1.97	0.91	*1.55	0.75
	One piece boom			*2.09	1.36			*1.80	1.05
0	Triple art./Offset boom	*4.53	2.30	*2.77	1.28	*1.82	0.89	*1.37	0.78
	One piece boom	*2.29	1.26	*2.56	1.23			*2.12	1.11
-1.5 m	Triple art./Offset boom	*2.56	2.31	*2.02	1.29			*1.02	0.91
	One piece boom	*3.41	1.79					*2.36	1.46
-2.5 m	Triple art./Offset boom	*3.20	2.39					*1.92	1.49
	One piece boom								
-3.0 m	Triple art./Offset boom								
	One piece boom								

2000 mm Dipper stick								
leight								
+6.0 m _			*2.10	1.57			*2.03	1.21
One piece boom								
+4.5 m			*2.04	1.58	*1.77	0.99	*1.64	0.86
One piece boom			*1.71	1.60			*1.64	1.35
+3.0 m Triple art./Offset boom			*2.41	1.49	*1.83	0.96	*1.53	0.73
One piece boom			*1.64	*1.64			*1.46	1.06
+1.5 m Triple art./Offset boom	*2.52	2.52	*2.85	1.35	*1.94	0.91	*1.45	0.69
One piece boom			*1.84	1.37	*1.69	0.99	*1.49	0.98
Triple art./Offset boom	*4.49	2.29	*2.85	1.27	*1.88	0.87	*1.30	0.71
One piece boom	*2.00	1.25	*2.33	1.16			*1.72	1.03
-1.5 m Triple art./Offset boom	*3.24	2.27	*2.24	1.26	*1.38	0.88	*1.02	0.82
One piece boom	*3.20	1.56	*2.69	1.43			*2.23	1.30
-2.5 m Triple art./Offset boom	*2.87	2.34	*1.42	1.30			*1.16	0.76
One piece boom	*3.10	2.62					*2.12	1.91
-3.0 m Triple art./Offset boom	*2.88	2.39					*1.81	1.58
One piece boom								

### STANDARD EQUIPMENT

Standard equipment may change according to the country. Consult the Fiat-Hitachi Dealer.

### **ENGINE**

Alternator 55 A

Anti-freeze

Engine preheating

Dry air filter with safety cartridge

Maintenance-free batteries

### **ELECTRICAL SYSTEM**

24 Volt

Horn

Working lights

Road circulation lights

### HYDRAULIC SYSTEM

Load Sensing

Hydraulic hoses and connections with seals Hydraulic cylinders with hydraulic travel end Antidrop valves for positioner, slewing, blade, and axle locking cylinders

Cab with heating, heat protection glasses, windshield wiper, washer, rear sun shield

Damped seat with independent adjustment control

Safety belts

Tiltable steering column

Radio

Travel foot control

### ON BOARD MONITOR

### Indicators:

- Engine coolant temperature
- Fuel level
- Tachometer
- Brake pressure gauge
- Hourmeter

### Warning lights

- Engine oil lever
- Coolant level
- Hydraulic oil level
- Battery charge
- Engine oil low pressure
- Air filter clogging
- Engine overheating
- Low fuel level
- Operating lights
- Position lights
- Steering mode
- Rear wheel alignment
- Engine preheating
- Automatic idling on
- E Economy mode on
- Level checks
- Axle lock
- Parking bake
- Operating brake
- Brake pressure
- Emergency lights
- Direction indicators
- · Piloting system off
- Rotating light 1st gear
- 2nd gearTB / EX
- Switches:
- Horn

- Emergency lights
- Piloting system off
- Level checks
- Automatic idling
- Buzzer off
- Operating lights
- E Economy mode on
- Parking, operating brake and axle locking selector
- Speed selector (1st and 2nd mechanical)
- Steering mode selector
- Rpm control selector
- Cab heating selector
- Air conditioning selector (optional)
- Engine starter selector
- Windshield wiper lever
- Lights and direction indicator control lever
- Hydraulic speed control lever
- Steering column tilt lever
- Servo control cut out safety lever
- Swing locking lever

### FRONT IMPLEMENT

One piece boom

Triple articulation

Offset boom

1850 mm dipper stick

Predisposition for hydraulic demolition hammer system

Predisposition for branch cutter system

Clamshell bucket hydraulic system

Clamshell bucket rotation hydraulic cylinder

600 mm bucket

### **UNDERCARRIAGE**

Grease bath circle

Rear stabiliser blade

Tool hit holder

2 steering axles

Front axle locking
Twinned 8.25 - 20 tyres with spacer ring

### **MISCELLANEOUS**

1650 Kg counterweight

Internal and external sound deadening

Standardised lock doors

### **OPTIONAL ACCESSORIES**

Air conditioning

280 to 800 mm backhoe buckets

2200 mm dipper stick

FOPS, FGPS

Digging and lift cylinder anti-drop valves

Hydraulic hammer system

Branch cutter system

Rear stabilisers

Rear stabilisers and front blade

Front and rear stabilisers

Single 500/45-20 tyres

Fuel pump

Stabiliser rubber shoes Clamshell bucket support Rain protection canopy

### **BACKHOES**

SAE capacity	Width	Weight with teeth
m <sup>3</sup>	mm	kg
0,050	280	78
0,075	350	85
0,145	450	128
0,181	600	137
0,217	700	147
0.200	800	162

Bucket selection depends on machine equipment and operating conditions.



### At your dealership

The information contained in this catalog is supplied for information only. The manufacturer may introduce changes to the models described herein at any time for technical or commercial reasons. The illustrations of this document do not necessary show the product in the standard version. For further information Customers are kindly required to refer to the closest Dealership.

Published by Fiat-Hitachi Excavators S.p.a. - http://www.fiat-hitachi.com - Number 79076/INB - Printed in Italy - 03/2000 - Siaca Arti Grafiche.